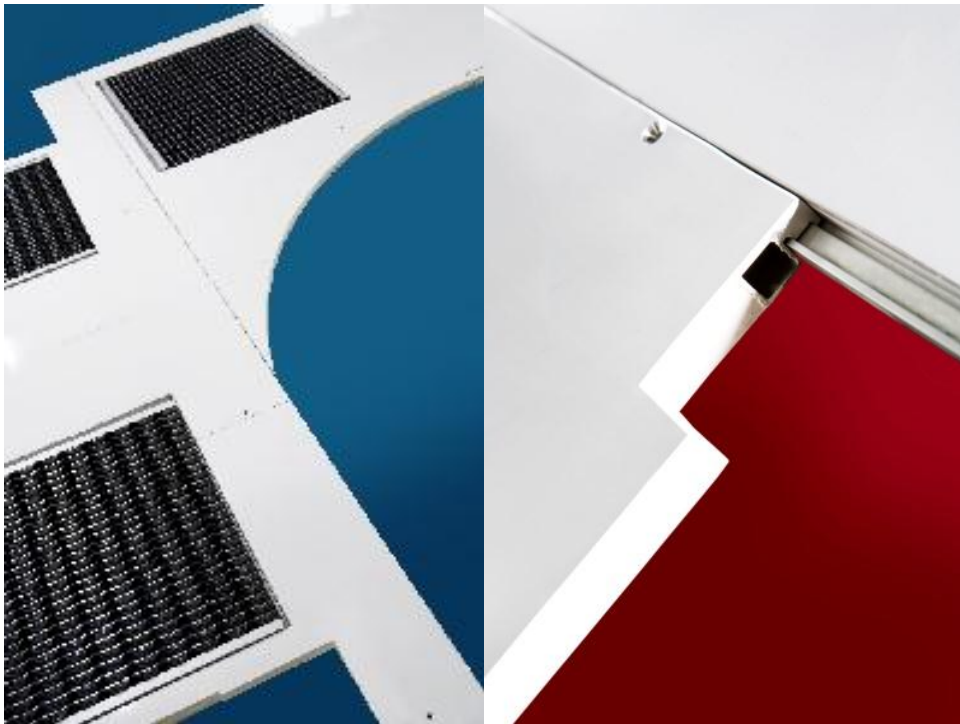




# Train Flooring System



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## Product description

### Production method

Light weight structures are manufactured on gluing lamination and assembly lines.  
Different layers are connected together to create optimized structure for customer's use.

### Standards and requirements

Manufacturing and assembly under supervising of ISO 9001 and ISO 14001 and IRIS quality standards.



Adhesive Bonding process according to DIN 6701-2 Class A2 standard

ISO 3834-2 and EN15085 standards are followed in welding process.



DIN 5510-2:2009-05 and CEN TS 45545 standards compliance for fire protection

### Element structure

Large variation of different layers and materials are connected together. Thin surfaces are merged by light core material. Different kind of inserts, beams or fixing point can be added to the elements.

Optional heating, trays's and brackets are integrated to the elements structure.

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### **Finishing**

Surfaces are finished to meet customer's requirements. They can be painted, primerized or protection treated. Edges are finished and formed to be suitable for carbody. Any machinery work in the car are avoided.

### **Jointing**

Elements are jointed together in the car by screws or glue. Minimum amount of fixing point are used.

### **Supporting**

Supporting system to connect floor elements to carbody is part of delivery. In additional, supports will operate as a part of complete system to achieve all technical requirements.

### **Fixing and installation**

Mechanical fixing to the carbody. Fixing is designed to enable quick installation work as well as availability for maintenance work. Special accessories, such as air ducts, seat fixing etc. are designed separately.

### **Coating**

Elements can be ready coated by carpet according to case.

## **Technical characteristics**

### **Dimensions**

Typically apr. 2000 x 3000 mm. Dependant on layout and installation requirements  
Thickness 8 - 40 mm, typically apr. 20 mm.  
Maximum size of floor element is size of carbody.

### **Strenght**

Structure fulfills requirements in loading according to European UIC-standards.

### **Weight**

Typically 7 - 15 kg/m<sup>2</sup>, will be optimized together with other properties.

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#### Noise isolation

20 - 38 dB

#### Heat insulation

Will be optimized together with other properties.

#### Water proofness

Elements are seamless can allow wet cleaning.

#### Thermal expansion

Operation in the carbody is taken account in floor elements and supporting system.

#### Natural frequency

Operation in the carbody is taken account in floor elements and supporting system.

#### Fire resistance

Tested according to UIC-, DIN- and UNE-standards. National special requirements are taken account in projects.

#### Life time

Special attention is focused to durability. Structure is designed for 40 years life time.

### Sales terms

#### Price

Products will be offered based on request.

#### Delivery time

Typically 8 - 16 weeks from order. Milestones will be agreed in project schedule.

#### Prototypes

FAI - Delivery.

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**Assembly**

Assembly service can be agreed to be part of delivery.

**Training**

Training on customer's site can be agreed to be part of delivery.

**Technical support**

Technical support is provided during whole build up time and warranty time.

**Documentation**

Product, project and testing documentation available

**Spare parts**

Available. Will be agreed in projects.

**For more information**

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